

**IN THE SPECIFICATION:**

Please amend paragraph [0019] as follows;

[0019] With reference to Figure 2, the alignment device 16 will be described. The alignment device 16 includes a spindle 32 having an aperture 31 for holding the tool holder 34. In the preferred embodiment, the tool holder 34 is held within the spindle 32 through a vacuum clamp. The tool to be mounted within the tool holder 34 is shown generally at 36. A push rod 38 is adapted to reciprocate through the spindle 32 and tool holder 34 to engage the shank 40 of the tool 36. The engagement of the rod 38 with the shank 40 may be such that they are removably attached, coupled so that the tool 36 rests on top of the rod 38 or any other suitable means of coupling or mating such that the rod 38 may move the tool 36 within the tool holder 34 to the desired position.